



High Speed Annular Cutters

List No. XL100 / XL200 / XL300

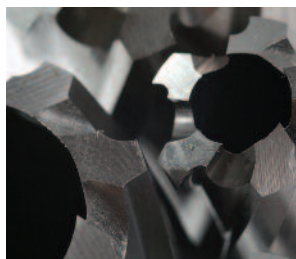
Description: High speed steel annular cutters (M2) which feature Champion's exclusive PLUS20 surface treatment, providing cleaner cuts, positive slug ejection and longer tool life.

Application: Used in conjunction with Champion Magnetic Drill presses



PLUS20

The **PLUS20** coating on **XL**SERIES Champion Cutters gives **20%** more tool life and **20%** higher performance than standard high speed annular cutters.



Diameter	List XL100 1" Depth of Cut	List XL200 2" Depth of Cut	List XL300 3" Depth of Cut
7/16	XL100-7/16	XL200-7/16	
1/2	XL100-1/2	XL200-1/2	
17/32	XL100-17/32	XL200-17/32	
9/16	XL100-9/16	XL200-9/16	
5/8	XL100-5/8	XL200-5/8	
21/32	XL100-21/32		
11/16	XL100-11/16	XL200-11/16	
23/32	XL100-23/32		
3/4	XL100-3/4	XL200-3/4	XL300-3/4
25/32	XL100-25/32		
13/16	XL100-13/16	XL200-13/16	XL300-13/16
7/8	XL100-7/8	XL200-7/8	XL300-7/8
15/16	XL100-15/16	XL200-15/16	XL300-15/16
1	XL100-1	XL200-1	XL300-1
1-1/16	XL100-1-1/16	XL200-1-1/16	XL300-1-1/16
1-1/8	XL100-1-1/8	XL200-1-1/8	XL300-1-1/8
1-3/16	XL100-1-3/16	XL200-1-3/16	XL300-1-3/16
1-1/4	XL100-1-1/4	XL200-1-1/4	XL300-1-1/4
1-5/16	XL100-1-5/16	XL200-1-5/16	XL300-1-5/16
1-3/8	XL100-1-3/8	XL200-1-3/8	XL300-1-3/8
1-7/16	XL100-1-7/16	XL200-1-7/16	XL300-1-7/16
1-1/2	XL100-1-1/2	XL200-1-1/2	XL300-1-1/2
1-9/16	XL100-1-9/16	XL200-1-9/16	XL300-1-9/16
1-5/8	XL100-1-5/8	XL200-1-5/8	XL300-1-5/8
1-11/16	XL100-1-11/16	XL200-1-11/16	XL300-1-11/16
1-3/4	XL100-1-3/4	XL200-1-3/4	XL300-1-3/4
1-13/16	XL100-1-13/16	XL200-1-13/16	XL300-1-13/16
1-7/8	XL100-1-7/8	XL200-1-7/8	XL300-1-7/8
1-15/16	XL100-1-15/16	XL200-1-15/16	XL300-1-15/16
2	XL100-2	XL200-2	XL300-2
2-1/16	XL100-2-1/16	XL200-2-1/16	XL300-2-1/16
2-1/8	XL100-2-1/8	XL200-2-1/8	XL300-2-1/8
2-3/16	XL100-2-3/16	XL200-2-3/16	XL300-2-3/16
2-1/4	XL100-2-1/4	XL200-2-1/4	XL300-2-1/4
2-5/16	XL100-2-5/16	XL200-2-5/16	XL300-2-5/16
2-3/8	XL100-2-3/8	XL200-2-3/8	XL300-2-3/8
2-7/16	XL100-2-7/16	XL200-2-7/16	XL300-2-7/16
2-1/2	XL100-2-1/2	XL200-2-1/2	XL300-2-1/2
2-9/16	XL100-2-9/16	XL200-2-9/16	XL300-2-9/16
2-5/8	XL100-2-5/8	XL200-2-5/8	XL300-2-5/8
2-11/16	XL100-2-11/16	XL200-2-11/16	XL300-2-11/16
2-3/4	XL100-2-3/4	XL200-2-3/4	XL300-2-3/4
2-13/16	XL100-2-13/16	XL200-2-13/16	XL300-2-13/16
2-7/8	XL100-2-7/8	XL200-2-7/8	XL300-2-7/8
2-15/16	XL100-2-15/16	XL200-2-15/16	XL300-2-15/16
3	XL100-3	XL200-3	XL300-3
3-1/16	XL100-3-1/16	XL200-3-1/16	XL300-3-1/16
3-1/8	XL100-3-1/8	XL200-3-1/8	XL300-3-1/8
3-3/16	XL100-3-3/16	XL200-3-3/16	XL300-3-3/16
3-1/4	XL100-3-1/4	XL200-3-1/4	XL300-3-1/4
3-5/16	XL100-3-5/16	XL200-3-5/16	XL300-3-5/16
3-3/8	XL100-3-3/8	XL200-3-3/8	XL300-3-3/8
3-7/16	XL100-3-7/16	XL200-3-7/16	XL300-3-7/16
3-1/2	XL100-3-1/2	XL200-3-1/2	XL300-3-1/2
3-9/16	XL100-3-9/16	XL200-3-9/16	XL300-3-9/16
3-5/8	XL100-3-5/8	XL200-3-5/8	XL300-3-5/8
3-11/16	XL100-3-11/16	XL200-3-11/16	XL300-3-11/16
3-3/4	XL100-3-3/4	XL200-3-3/4	XL300-3-3/4
3-13/16	XL100-3-13/16	XL200-3-13/16	XL300-3-13/16
3-7/8	XL100-3-7/8	XL200-3-7/8	XL300-3-7/8
3-15/16	XL100-3-15/16	XL200-3-15/16	XL300-3-15/16
4	XL100-4	XL200-4	XL300-4

716 thru 2-1/4 cutters have 3/4 shank
2-3/8 thru 4" cutters have 1-1/4 shank

