



1/4" Shank Drills

List No. CS14

118° Point / Intermediate Length /
Black Oxide Treated / HSS



Description: Short rigid drill with 1/4" shank.

Application: Popular in the electrical trade. Ideal for sheet metal, mild steel, aluminum and wood.

1/4" reduced shanks are ideal for portable drilling of sheet metal and other thin materials where chuck capacity is limited.

EDP No. / Diameter	Decimal Equivalent	Flute Length	Overall Length
CS14-9/32	.2812	1-5/8	4
CS14-5/16	.3125	2	4
CS14-3/8	.3750	2	4
CS14-7/16	.4375	2	4
CS14-1/2	.5000	2	4



Silver & Deming Drills

List No. XL12

1/2" Flatted Reduced Shanks / Heavy Duty /
118° Split Point / HSS



Description: Heavy duty split point for self centering and easy penetration. Suitable for portable drilling and drill presses where maximum chuck capacity is 1/2".

Application: Used extensively in maintenance departments, machine shops, body shops and garages.

EDP No. / Diameter	Decimal Equivalent	Flute Length	Overall Length
XL12-33/64	.5156	3-1/8	6
XL12-17/32	.5312	3-1/8	6
XL12-35/64	.5469	3-1/8	6
XL12-9/16	.5625	3-1/8	6
XL12-37/64	.5781	3-1/8	6
XL12-19/32	.5938	3-1/8	6
XL12-39/64	.6094	3-1/8	6
XL12-5/8	.6250	3-1/8	6
XL12-41/64	.6406	3-1/8	6
XL12-21/32	.6562	3-1/8	6
XL12-43/64	.6719	3-1/8	6
XL12-11/16	.6875	3-1/8	6
XL12-45/64	.7031	3-1/8	6



XL12-8P 8 piece set includes 9/16 through 1 X 16ths

EDP No. / Diameter	Decimal Equivalent	Flute Length	Overall Length
XL12-23/32	.7188	3-1/8	6
XL12-47/64	.7344	3-1/8	6
XL12-3/4	.7500	3-1/8	6
XL12-49/64	.7656	3-1/8	6
XL12-25/32	.7812	3-1/8	6
XL12-51/64	.7969	3-1/8	6
XL12-13/16	.8125	3-1/8	6
XL12-53/64	.8281	3-1/8	6
XL12-27/32	.8438	3-1/8	6
XL12-55/64	.8594	3-1/8	6
XL12-7/8	.8750	3-1/8	6
XL12-57/64	.8906	3-1/8	6
XL12-29/32	.9062	3-1/8	6
XL12-59/64	.9219	3-1/8	6
XL12-15/16	.9375	3-1/8	6
XL12-61/64	.9531	3-1/8	6
XL12-31/32	.9688	3-1/8	6
XL12-63/64	.9844	3-1/8	6
XL12-1	1.0000	3-1/8	6
XL12-1-1/16	1.0625	3-1/8	6
XL12-1-1/8	1.1250	3-1/8	6
XL12-1-3/16	1.1875	3-1/8	6
XL12-1-1/4	1.2500	3-1/8	6
XL12-1-5/16	1.3125	3-1/8	6
XL12-1-3/8	1.3750	3-1/8	6
XL12-1-1/2	1.5000	3-1/8	6

Note: Silver & Deming drills should not be used to enlarge holes. See SA80 reamer listing on page 54 for enlarging holes.