



Metric High Speed Annular Cutters

List No. XL100M / XL200M



Description: Metric high speed steel annular cutters (M2) feature Champion's exclusive PLUS 20 surface treatment, providing cleaner cuts, positive slug ejection and longer tool life.

Application: Used in conjunction with Champion Magnetic Drill presses detailed on pages 106-108

Metric Diameter (mm)	List XL100M 1" Depth of Cut	List XL200M 2" Depth of Cut
13	XL100M-13.0	XL200M-13.0
14	XL100M-14.0	XL200M-14.0
15	XL100M-15.0	XL200M-15.0
16	XL100M-16.0	XL200M-16.0
17	XL100M-17.0	XL200M-17.0
18	XL100M-18.0	XL200M-18.0
19	XL100M-19.0	XL200M-19.0
21	XL100M-21.0	XL200M-21.0
22	XL100M-22.0	XL200M-22.0
23	XL100M-23.0	XL200M-23.0
24	XL100M-24.0	XL200M-24.0
25	XL100M-25.0	XL200M-25.0
26	XL100M-26.0	XL200M-26.0
27	XL100M-27.0	XL200M-27.0
28	XL100M-28.0	XL200M-28.0
29	XL100M-29.0	XL200M-29.0
30	XL100M-30.0	XL200M-30.0
31	XL100M-31.0	XL200M-31.0
32	XL100M-32.0	XL200M-32.0

Metric Diameter (mm)	List XL100M 1" Depth of Cut	List XL200M 2" Depth of Cut
33	XL100M-33.0	XL200M-33.0
34	XL100M-34.0	XL200M-34.0
35	XL100M-35.0	XL200M-35.0
36	XL100M-36.0	XL200M-36.0
37	XL100M-37.0	XL200M-37.0
38	XL100M-38.0	XL200M-38.0
39	XL100M-39.0	XL200M-39.0
40	XL100M-40.0	XL200M-40.0
41	XL100M-41.0	XL200M-41.0
42	XL100M-42.0	XL200M-42.0
43	XL100M-43.0	XL200M-43.0
44	XL100M-44.0	XL200M-44.0
45	XL100M-45.0	XL200M-45.0
46	XL100M-46.0	XL200M-46.0
47	XL100M-47.0	XL200M-47.0
48	XL100M-48.0	XL200M-48.0
49	XL100M-49.0	XL200M-49.0
50	XL100M-50.0	XL200M-50.0

Note: All metric cutters have 3/4 shank



HS Titanium Nitride Coated Annular Cutters

List No. XL100T / XL200T



Description: High speed steel annular cutters with Titanium Nitride coating for higher speeds and longer tool life.

Application: XLT Series cutters are recommended for materials with a Brinell hardness number (BHN) of up to 325.

Diameter	List XL100T 1" Depth of Cut	List XL200T 2" Depth of Cut
7/16	XL100T-7/16	XL200T-7/16
1/2	XL100T-1/2	XL200T-1/2
17/32	XL100T-17/32	XL200T-17/32
9/16	XL100T-9/16	XL200T-9/16
5/8	XL100T-5/8	XL200T-5/8
11/16	XL100T-11/16	XL200T-11/16
3/4	XL100T-3/4	XL200T-3/4
13/16	XL100T-13/16	XL200T-13/16
7/8	XL100T-7/8	XL200T-7/8
15/16	XL100T-15/16	XL200T-15/16
1	XL100T-1	XL200T-1
1-1/16	XL100T-1-1/16	XL200T-1-1/16
1-1/8	XL100T-1-1/8	XL200T-1-1/8
1-3/16	XL100T-1-3/16	XL200T-1-3/16
1-1/4	XL100T-1-1/4	XL200T-1-1/4
1-5/16	XL100T-1-5/16	XL200T-1-5/16

Diameter	List XL100T 1" Depth of Cut	List XL200T 2" Depth of Cut
1-3/8	XL100T-1-3/8	XL200T-1-3/8
1-7/16	XL100T-1-7/16	XL200T-1-7/16
1-1/2	XL100T-1-1/2	XL200T-1-1/2
1-9/16	XL100T-1-9/16	XL200T-1-9/16
1-5/8	XL100T-1-5/8	XL200T-1-5/8
1-11/16	XL100T-1-11/16	XL200T-1-11/16
1-3/4	XL100T-1-3/4	XL200T-1-3/4
1-13/16	XL100T-1-13/16	XL200T-1-13/16
1-7/8	XL100T-1-7/8	XL200T-1-7/8
1-15/16	XL100T-1-15/16	XL200T-1-15/16
2	XL100T-2	XL200T-2
2-1/16	XL100T-2-1/16	XL200T-2-1/16
2-1/8	XL100T-2-1/8	XL200T-2-1/8
2-3/16	XL100T-2-3/16	XL200T-2-3/16
2-1/4	XL100T-2-1/4	XL200T-2-1/4

Note: 7/16 thru 2-1/4 cutters have 3/4 shank

