



HSS Titanium Nitride Coated Annular Cutters

List No. XL100T / XL200T

Description: High speed steel annular cutters with Titanium Nitride coating for higher speeds and longer tool life.

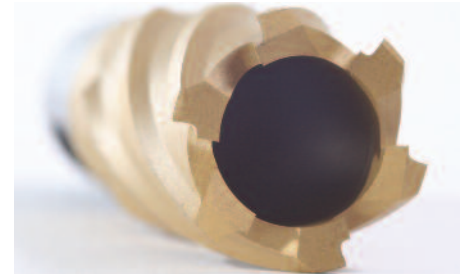
Application: XLT Series cutters are recommended for materials up to 325 Brinell hardness.



Diameter	List XL100T 1" Depth of Cut	List XL200T 2" Depth of Cut
7/16	XL100T-7/16	XL200T-7/16
1/2	XL100T-1/2	XL200T-1/2
17/32	XL100T-17/32	XL200T-17/32
9/16	XL100T-9/16	XL200T-9/16
5/8	XL100T-5/8	XL200T-5/8
11/16	XL100T-11/16	XL200T-11/16
3/4	XL100T-3/4	XL200T-3/4
13/16	XL100T-13/16	XL200T-13/16
7/8	XL100T-7/8	XL200T-7/8
15/16	XL100T-15/16	XL200T-15/16
1	XL100T-1	XL200T-1
1-1/16	XL100T-1-1/16	XL200T-1-1/16
1-1/8	XL100T-1-1/8	XL200T-1-1/8
1-3/16	XL100T-1-3/16	XL200T-1-3/16
1-1/4	XL100T-1-1/4	XL200T-1-1/4
1-5/16	XL100T-1-5/16	XL200T-1-5/16

Diameter	List XL100T 1" Depth of Cut	List XL200T 2" Depth of Cut
1-3/8	XL100T-1-3/8	XL200T-1-3/8
1-7/16	XL100T-1-7/16	XL200T-1-7/16
1-1/2	XL100T-1-1/2	XL200T-1-1/2
1-9/16	XL100T-1-9/16	XL200T-1-9/16
1-5/8	XL100T-1-5/8	XL200T-1-5/8
1-11/16	XL100T-1-11/16	XL200T-1-11/16
1-3/4	XL100T-1-3/4	XL200T-1-3/4
1-13/16	XL100T-1-13/16	XL200T-1-13/16
1-7/8	XL100T-1-7/8	XL200T-1-7/8
1-15/16	XL100T-1-15/16	XL200T-1-15/16
2	XL100T-2	XL200T-2
2-1/16	XL100T-2-1/16	XL200T-2-1/16
2-1/8	XL100T-2-1/8	XL200T-2-1/8
2-3/16	XL100T-2-3/16	XL200T-2-3/16
2-1/4	XL100T-2-1/4	XL200T-2-1/4

7/16 thru 2-1/4 cutters have 3/4 shank



Pilot Pins for High Speed Steel & Carbide Tipped Annular Cutters

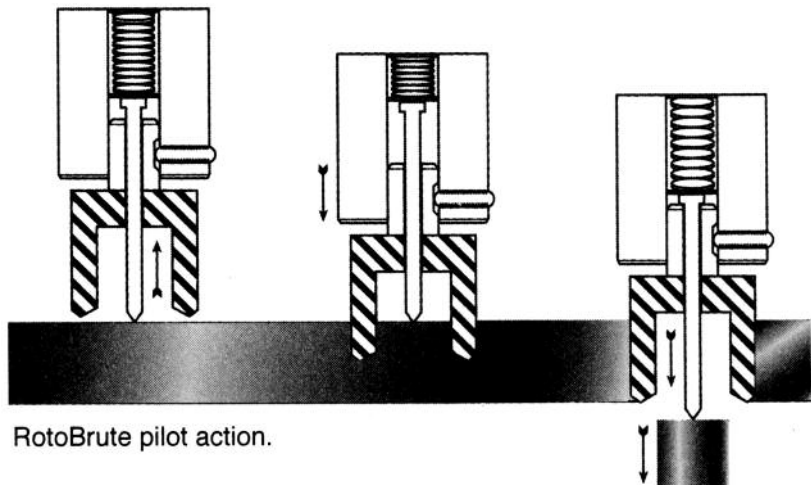
Description: Rotobrut pins slide through the center of the annular cutter to:

- Help the operator set the precise location to drill
- Guide a steady flow of cutting fluid to the cutting edges
- Eject the slug when the cutter has completed the hole



HSS Annular Cutter Pilot Pins	
EDP No.	Description
XL100P	1/4 diameter pilot pins for XL100 cutters
XL100P-7/16	Pilot pins for XL100-7/16 cutters
XL200P	1/4 diameter pilot pins for XL200 cutters
XL200P-7/16	Pilot pins for XL200-7/16 cutters
XL300P	1/4 diameter pilot pins for XL300 cutters

Carbide Tipped Annular Cutter Pilot Pins	
EDP No.	Description
CT150P	5/16 diameter pilot pins for CT150 cutters
CT150-PIN	Pilot pins for CT150 9/16 and 5/8 cutters
CT200P	5/16 diameter pilot pins for CT200 cutters
CT200-PIN	Pilot pins for CT200 9/16 and 5/8 cutters
CT200-PIN-1-1/4	Pilot pins for CT200 > 2-1/4" diameter
CT300P	5/16 diameter pilot pins for CT300 cutters
CT300-PIN-1-1/4	Pilot pins for CT300 > 2-1/4" diameter
CT400P	5/16 diameter pilot pins for CT400 cutters



RotoBrute pilot action.